

## AMENDMENTS TO THE CLAIMS

Please amend the claims as follows.

Claims 1-11 (Canceled)

12. (Currently amended) A process for manufacturing clamping devices, comprising the acts of:
- extruding a length of plastic with hollow chamber profiles to form a multiplicity of clamping devices;
  - ~~stamping~~after the extrusion step, marking predetermined breaking points into said length of extruded plastic between the multiplicity of clamping devices;
  - after the extrusion step, applying a biasing force said force generated in a calibration zone which causes a set of grip jaws of said clamping devices to lie adjacent to each other; and
  - after the marking step, severing the clamping devices from said extruded length in desired widths at said breaking points[[;]].

Claims 13-32 (Canceled)

33. (Previously presented) The process for manufacturing clamping devices as recited in claim 12, wherein said biasing force is generated by spreading apart a pincer portion of said clamping devices.
34. (Previously presented) The process for manufacturing clamping devices as recited in claim 12, wherein said biasing force is generated by pressing half-profiles of said clamping devices.
35. (Previously presented) The process for manufacturing as recited in claim 12, wherein latching profiles which fit into each other are extruded to form a snap connection between half-profiles in a transition area.